

Work Order ID 121337

121337

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Wednesday, June 25, 2014 2:22:09 PM

Item ID: D3910-5 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Crosstube Lug
Start Date: 6/25/2014 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 6/26/2014 Req'd Qty: 2.00 ***2*** Customer: CHELI02
Reference: RMA RA111765

Approvals: Process Plan: ME Date: 14-6-25 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3910	E

100 0.00 ***100*** **DAS 27 9-89**
QC 0.00 **14/6/23**
Quality Control Memo INSPECT RA 111765
D3910-5 X 2 B105927
PARTS ARE GOOD
ID AND STOCK UNDER NEW BATCH NUMBER

110 Identify as per dwg & Stock Location: 51523 0.00 **2X**
110 **DAS 28 9-89**
Packaging Memo 0.00 **JUN 26 2014**
Packaging

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Wednesday, June 25, 2014 2:22:09 PM

Item ID: D3910-5

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Crosstube Lug

Start Date: 6/25/2014 **Start Qty:** 2.00

?

Cust Item ID:**Required Date:** 6/26/2014 **Req'd Qty:** 2.00

2

Customer: CHELI02

Reference: RMA RA111765

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/
Work Center ID

Operation Description

Set Up/ Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120

QC21- Final Inspection - Work Order Release

0.00

120

OC

Memo

0.00

Quality Control

MLJ 1406-27

$$m = 4 \cdot 6 \cdot 2^6$$

Picklist Print

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Work Order ID: 121337

121337

Parent Item: D3910-5

D3910-5

Parent Item Name: Crosstube Lug

Start Date: 6/25/2014

Required Date: 6/26/2014

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS
13.09.26 AS PER REV.D DD VERF:JLM

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3910-5		Manufactured	No				Each	80.0000		2			

D3910-5

Crosstube Lug

Location

Loc Qty

Loc Code

ST		2
116261		2
ST410		8
116261		8
ST459		70
117637		70

2 x 105927
MF
14-6-25

RA111765 D3910-5 B105927

RECEIVED JUNE 13, 2014
INSPECTED JUNE 17, 2014

CUSTOMER: HELISWISS IBERICA SA
CONTACT: AITOR MARTIN
SHIPPED FROM: BARCELONA, SPAIN

Instruction for: RA111765 D3910-5 B105927

- Part are good
- All dimensions are to the drawing
- Return to stock under ~~original~~ b#
new

Time Estimate = 1 HOURS

Departments Required: stores

Pictures Attached = N/A

Qty Inspected = X2 D3910-5 B105927

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**